



IES-BATT-14.33

Product Description

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TECHNICAL DATA

NOTE

Operating current derating according to the cell voltage and battery temperature.



| Performance | |
|------------------------------------|-----------|
| Nominal Voltage | 51.2 Vdc |
| Nominal Capacity | 280 Ah |
| Battery Energy ¹ | 14336 Wh |
| Charge Voltage | 56.16 Vdc |
| Discharge Voltage | 44.8 Vdc |
| Nominal Charge / Discharge Current | 140 A |
| Nominal Charge / Discharge Power | 7000 W |
| Max Charge / Discharge Current | 280 A |
| Max Charge / Discharge Power | 14000 W |
| Short Circuit Current | 450 A |

| Communication | |
|---------------|-------------------------------------|
| Display | SOC status indicator, LED indicator |
| Communication | CAN, RS485, RS232, Wi-Fi (optional) |

| General Specification | |
|----------------------------------|--|
| Dimension(W×D×H mm) | 800×250×839 mm |
| Weight (kg) | 145 kg |
| Installation | Floor stand or Wall mounted |
| Working Temperature ² | -20°C ~ 60°C |
| Storage Temperature | ≤25°C, 12 months; ≤35°C, 6 months; ≤45°C, 3 months |
| Operating / Storage / Humidity | ≤95% RH |
| Max Operating Altitude | ≤2000 m |
| IP Rating | IP20 |
| Cell Technology | LiFePO ₄ , Lithium Iron Phosphate |
| Cycle life ³ | 8000 Cycles or ten (10) years @ 80% DOD / 25°C / 0.5C, 70% EOL |
| Scalability | Max 15 batteries in parallel |

| Standard Compliance | |
|---------------------|---|
| | PACK: UN38.3, IEC 62619, IEC61000 CELL: UN38.3, IEC62619, UL1642, JET (more available upon request) |

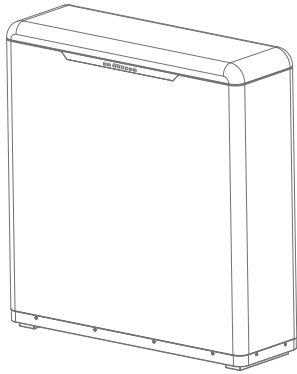
| Ordering and Deliverable Part | |
|-------------------------------|--|
| Product Ordering Part | IES-BATT-14.33 Battery IES-BATT-14.33 Parallel cable IES-BATT-14.33 to PCS cable |

1. Test conditions: 100% depth of discharge (DoD), 0.2C rate charge & discharge at 25°C.
2. Charge/discharge derating occurs when the operating temperature from -10°C to 5°C & 45°C to 55°C.
3. Please refer to the Warranty Letter for applicable conditions, the warranty is due whichever comes first.

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PRODUCT OVERVIEW

2.1 Brief Introduction



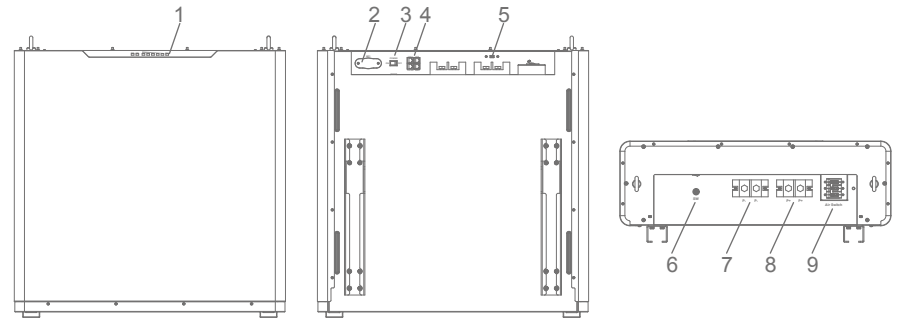
PRODUCT OVERVIEW

IES-BATT-14.33 is a lithium battery with an operating voltage range between 44.8~56.16V. It is designed for residential energy storage applications and works together with a 48V battery hybrid inverter. **IES-BATT-14.33 is not suitable for supporting life-sustaining medical devices.**

IES-BATT-14.33 has built-in BMS (Battery Management System), which can manage and monitor cells information including voltage, current and temperature. Besides that, BMS can balance cells charging to extend cycle life. BMS has protection functions including over-discharge, over-charge, over-current and high/low temperature; the system can automatically manage the charge state, discharge state and balance state.

Multiple IES-BATT-14.33 can be connected in parallel to expand capacity and power, and 15 IES-BATT-14.33 can be connected in parallel at most.

2.2 Interface Introduction



Operation interface description:

| Serial Number | Name | Description |
|---------------|---------------------------|----------------------------------|
| 1 | Status indicator | Operation, alarm, and SOC status |
| 2 | WiFi interface (Reserved) | Reversed port for WiFi |
| 3 | POWER | Weak current switch |
| 4 | Communication port | Communication interface |
| 5 | Slide switch | BMS power supply switch |
| 6 | SW | Reset switch |
| 7 | Negative terminal | Total negative terminal |
| 8 | Positive terminal | Total positive terminal |
| 9 | Air switch | Output switch |

2.2.1 Switch ON / OFF

1. Switch ON

For a single IES-BATT-14.33, firstly, the Air switch (9), Slide switch (5) and POWER (3) are in the ON state, then long press (over 3 seconds) SW (6), LED will flash, and the battery will work normally. L1 to L6 shows battery SOC, and L7 / L8 shows battery status.

For multiple IES-BATT-14.33 in parallel, firstly, the Air switch (9), Slide switch (5) and POWER (3) of all batteries are in the ON state, long press (more than 3 seconds) SW button of the Master battery, LED will flash, and the battery system will automatically encode and assign ID to each slave battery, then the battery system will operate normally.

2.Switch OFF

Press the start button of the Master pack more than 3s and then release the button, the master pack will shut down after all slave packs shut down (sleep mode).

For a single IES-BATT-14.33, switch OFF POWER (3) and Air switch (9).

For multiple IES-BATT-14.33 in parallel, switch OFF POWER (3) and Air switch (9) on all slave batteries first. Then switch OFF POWER (3) and Air switch (9) on the Master battery.

2.2.2 LED Indicator Definition

Note:

flash 1 - 0.25s light / 3.75s off

flash 2 - 0.5s light / 0.5s off

flash 3 - 0.5s light / 1.5s off

LED Indicators Instructions

| Status | RUN | ALM | Battery Level Indicator | | | | | | Descriptions | |
|-----------|--------------|---------|--------------------------------|--------------------------------|-------|-------|-------|-------|-------------------|--|
| | L8 | L7 | L6 | L5 | L4 | L3 | L2 | L1 | | |
| Shut down | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | AI OFF | |
| Standby | Flash 1 | OFF | According to the battery level | | | | | | Indicates Standby | |
| Charging | Normal | Light | OFF | According to the battery level | | | | | | The highest capacity indicator LED flashes(flash 2), others lighting |
| | Full Charged | Light | OFF | Light | Light | Light | Light | Light | Light | Turn to standby status when charger off |
| Discharge | Protection | OFF | Light | OFF | OFF | OFF | OFF | OFF | OFF | Stop charging |
| | Normal | Flash 3 | OFF | According to the battery level | | | | | | Stop charging |
| Fault | UVP | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | Stop charging |
| | Protection | OFF | Light | OFF | OFF | OFF | OFF | OFF | OFF | Stop discharge |
| Fault | OFF | Light | OFF | OFF | OFF | OFF | OFF | OFF | OFF | Stop charging and discharge |

Charging Battery Level Indicators Instructions

| Status | Charging | | | | | | | | |
|-------------------|----------|-------|-------|---------|---------|---------|---------|---------|---------|
| | L8 | L7 | L6 | L5 | L4 | L3 | L2 | L1 | |
| Battery Level (%) | 0~17% | Light | OFF | OFF | OFF | OFF | OFF | OFF | Flash 2 |
| | 18~33% | | | OFF | OFF | OFF | OFF | Flash 2 | Light |
| | 34~50% | | | OFF | OFF | OFF | Flash 2 | Light | Light |
| | 51~66% | | | OFF | OFF | Flash 2 | Light | Light | Light |
| | 67~83% | | | OFF | Flash 2 | Light | Light | Light | Light |
| | 84~100% | | | Flash 2 | Light | Light | Light | Light | Light |
| Full Charged | Light | Light | Light | Light | Light | Light | | | |

Discharging Battery Level Indicators Instructions

| Status | Discharge | | | | | | | |
|-------------------|-----------|-----|-------|-------|-------|-------|-------|-------|
| | L8 | L7 | L6 | L5 | L4 | L3 | L2 | L1 |
| Battery Level (%) | Flash 3 | OFF | OFF | OFF | OFF | OFF | OFF | Light |
| | | | OFF | OFF | OFF | OFF | Light | Light |
| | | | OFF | OFF | OFF | Light | Light | Light |
| | | | OFF | OFF | Light | Light | Light | Light |
| | | | OFF | Light | Light | Light | Light | Light |
| | | | Light | Light | Light | Light | Light | Light |

Protection Fault Indicators Instructions

| Status | Protection Fault | | | | | | | |
|---|------------------|-------|---------|--------|--------|--------|--------|-------|
| | L8 | L7 | L6 | L5 | L4 | L3 | L2 | L1 |
| Status Battery Level Indicator | Light | Light | Light | Light | Light | Light | Light | Light |
| Battery Level(%) | | | 84~100% | 67~83% | 51~66% | 34~50% | 18~33% | 0~17% |
| Cell failure | OFF / Light | Light | OFF | OFF | OFF | OFF | OFF | OFF |
| NTC failure | | | Light | OFF | OFF | OFF | OFF | OFF |
| Precharge failure | | | OFF | Light | OFF | OFF | OFF | OFF |
| Short circuit fault | | | Light | Light | OFF | OFF | OFF | OFF |
| Charging MOS failure | | | OFF | OFF | Light | OFF | OFF | OFF |
| Discharge MOS fault | | | Light | OFF | Light | OFF | OFF | OFF |
| Precharge failure | | | OFF | Light | Light | OFF | OFF | OFF |
| Total negative contact failure | | | Light | Light | Light | OFF | OFF | OFF |
| Overvoltage protection of charging cells | | | OFF | OFF | OFF | Light | OFF | OFF |
| Overall charging overvoltage protection | | | Light | OFF | OFF | Light | OFF | OFF |
| Charging overcurrent protection | | | OFF | Light | OFF | Light | OFF | OFF |
| Discharge cell undervoltage protection | | | Light | Light | OFF | Light | OFF | OFF |
| Discharge overall undervoltage protection | | | OFF | OFF | Light | Light | OFF | OFF |
| Discharge overcurrent protection | | | Light | OFF | Light | Light | OFF | OFF |
| Charging high-temperature protection | | | OFF | Light | Light | Light | OFF | OFF |
| Charging low-temperature protection | | | Light | Light | Light | Light | OFF | OFF |
| High-temperature protection for discharge | | | OFF | OFF | OFF | OFF | Light | OFF |
| Discharge low-temperature protection | Light | OFF | OFF | OFF | Light | OFF | | |
| MOS tube high-temperature protection | OFF | Light | OFF | OFF | Light | OFF | | |
| Environmental low-temperature protection | Light | Light | OFF | OFF | Light | OFF | | |
| Ambient high-temperature protection | OFF | OFF | Light | OFF | Light | OFF | | |

Notes: 1. The fault lamp ALM is not on in a normal state, at this time the SOC lamp is used as a power indication, the fault lamp ALM is always on when the fault occurs, and the SOC lamp is on according to the fault sequence number (priority sequence number from low light), if a variety of protection faults exist, the RUN lamp also needs to be on constantly.

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2.2.3 CAN / RS485 Port

CAN / RS485 Communication Terminal (RJ45 port), connects to inverter, and follows CAN / RS485 protocol.

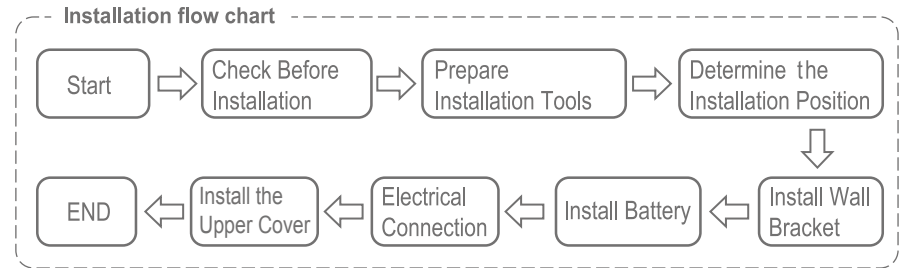
| PIN | Definition |
|--------------|------------------------------|
| Pin 1, Pin 8 | RS485-B (to PCS, reserved) |
| Pin 2, Pin 7 | RS485-A (to PCS, reserved) |
| Pin 3 | NC |
| Pin 4 | CANH (to PCS) |
| Pin 5 | CANL (to PCS) |
| Pin 6 | GND |

2.2.4 RS232 Port

RS232 Communication Terminal (RJ45 port) follows RS232 protocol, for manufacturers or professional engineers to debug or service.

| PIN | Definition |
|--------------|------------|
| Pin 1, Pin 8 | GND |
| Pin 2, Pin 7 | RS232_TX |
| Pin 3, Pin 6 | RS232_RX |
| Pin 4, Pin 5 | NC |

INSTALLATION GUIDE



3.1 Checking Before Installation

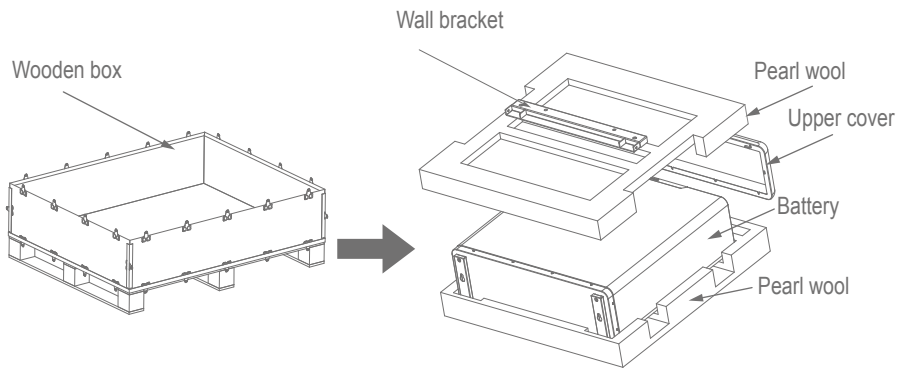
3.1.1 Checking Outer Packing Materials

Packing materials and components may be damaged during transportation. Therefore, check the outer packing materials before installing the battery. Checking the surface of packing materials for damage, such as holes and cracks. If any damage is found, do not unpack the battery and contact the dealer as soon as possible. You are advised to remove the packing materials within 24 hours before installing the battery.

3.1.2 Checking Deliverables

After unpacking the battery, check whether deliverables are intact and complete. If any damage is found or any component is missed, contact the dealer.

The below table shows the components and mechanical parts that should be delivered.



| NO. | Pictures | Quantity | Description |
|-----|----------|----------|--------------|
| 1 | | 1PCS | Battery |
| 2 | | 1PCS | Wall bracket |
| 3 | | 1PCS | Upper cover |
| 4 | | 4PCS | M10*80 |
| 5 | | 2PCS | M4*20 |
| 6 | | 1PCS | Manual |
| 7 | | 1PCS | Test report |
| 8 | | 1PCS | Certificate |

3.2 Tools

| Model | Tools | | |
|--------------|--------------------------|------------------------------|------------------------------------|
| Installation | Knife | Measuring tape | Socket wrench (10/16mm) |
| | Rubber mallet | Cross screwdriver | Hammer drill (8mm) |
| Protection | ESD gloves | Safety goggles | Anti-dust respirator |
| | Safety shoes | | |

3.3 Installation Requirements

3.3.1 Installation Environment Requirements

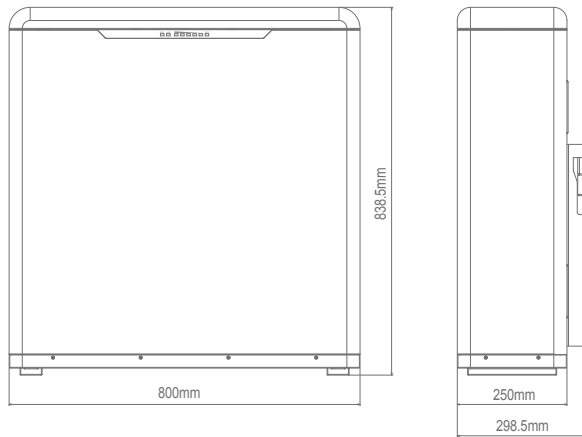
- Install the battery in the indoor environment.
- Place the battery in a secure location away from children and animals.
- Do not place the battery near any heat sources and avoid sparks.
- Do not expose the battery to moisture or liquids.
- Do not expose the battery to direct sunlight.

3.3.2 Installation Carrier Requirements

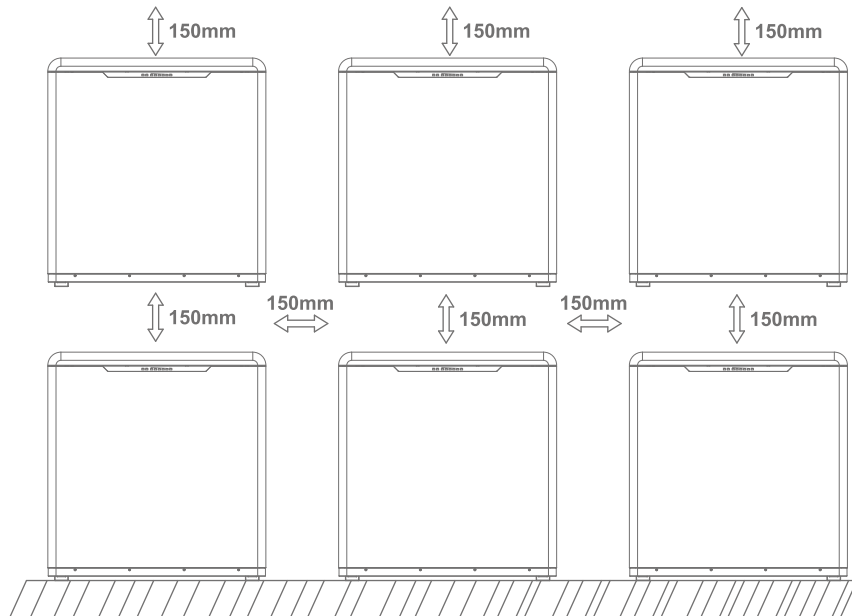
- Only mount batteries on fire-resistant buildings. Do not install batteries on tammable buildings.
- Due to the quite heavy battery, make sure the wall / ground can meet the load bearing requirements.

3.4 Installation Instructions

3.4.1 Dimensions



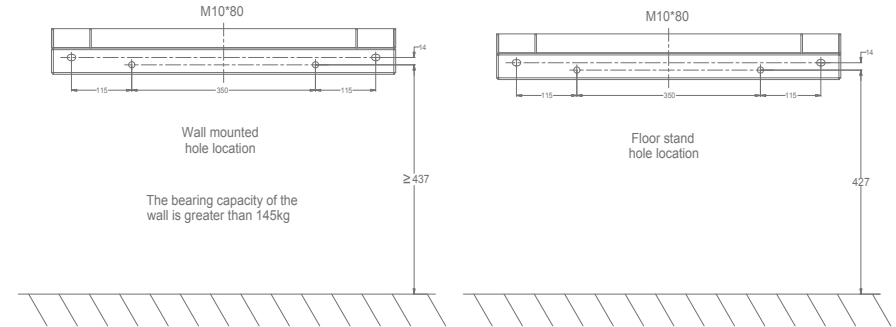
Minimum mounting distance between battery pack and equipment:



3.4.2 Installation Procedure

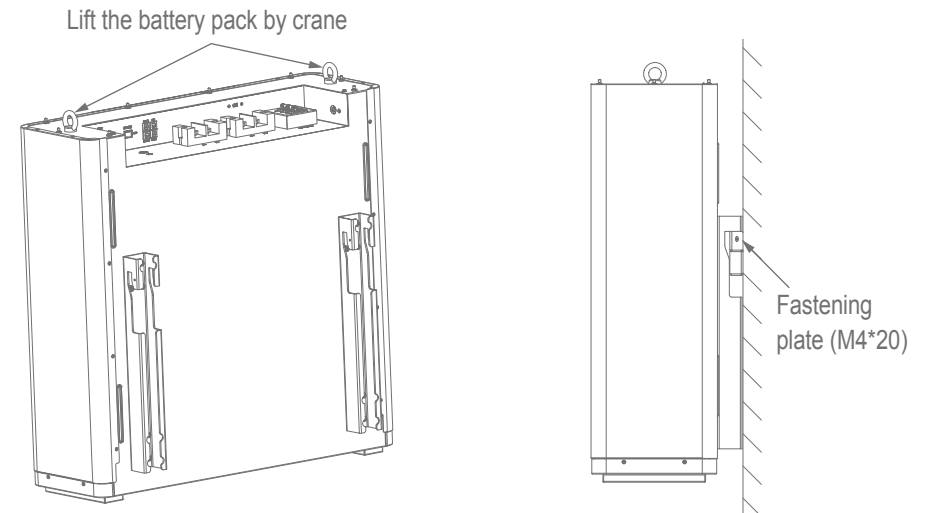
STEP 1

Drill the hole with a 12mm drill bit as follows and fix the wall bracket to the wall.



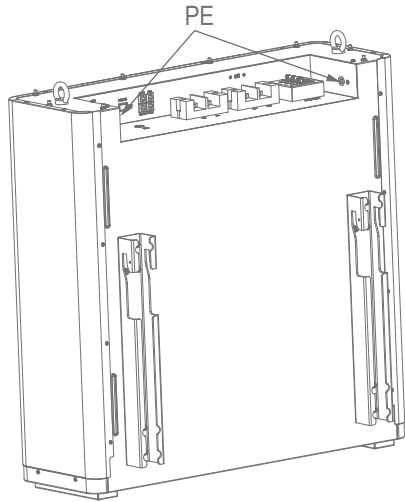
STEP 2

Use a crane to lift the ring on the battery pack and attach it to the wall bracket.



STEP 3

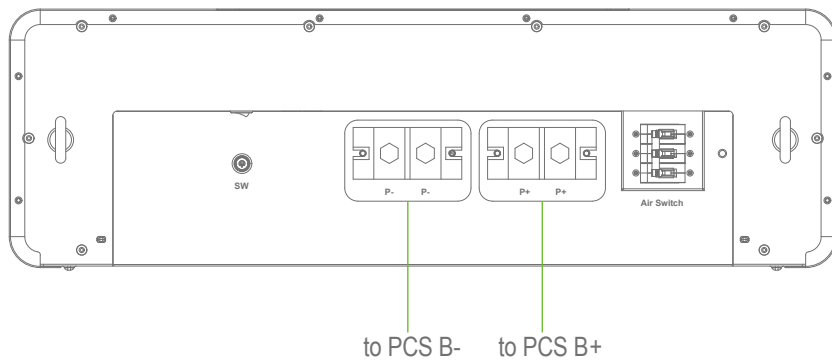
Connect to the ground.



STEP 4

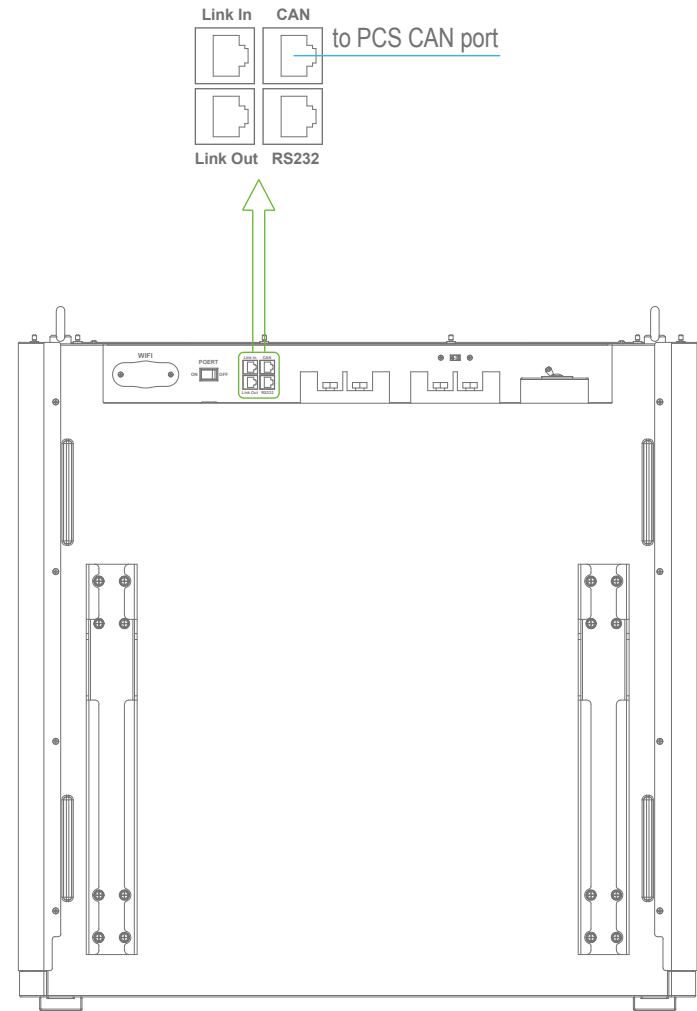
Connect the power cable.

Note that all switches are OFF before wiring.



STEP 5

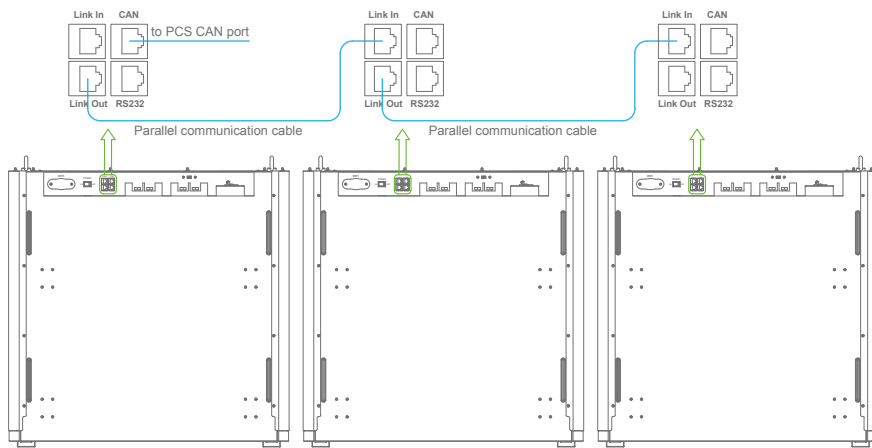
Connect the communication cable.



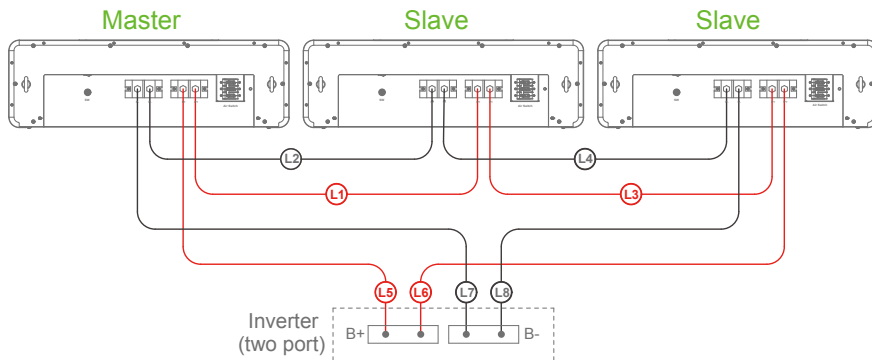
STEP 6

When multiple batteries are connected in parallel, follow the following wiring mode.
Parallel cables' length is 1200mm; power cables' length is 1700mm.

Scheme One

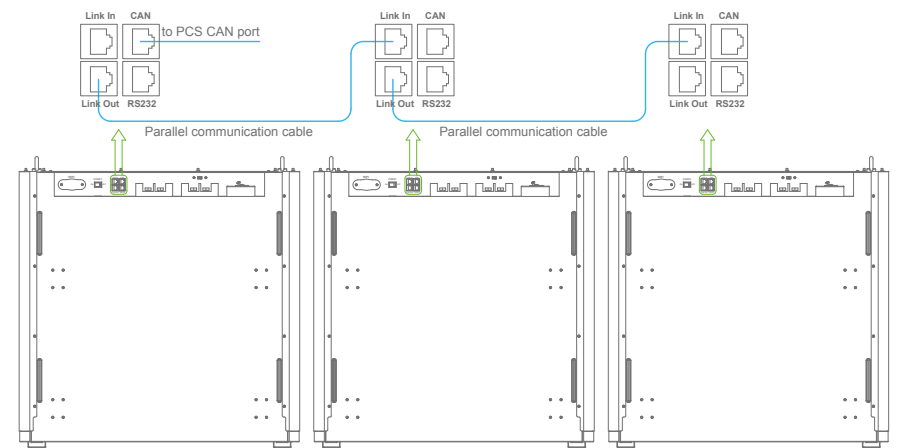


Battery

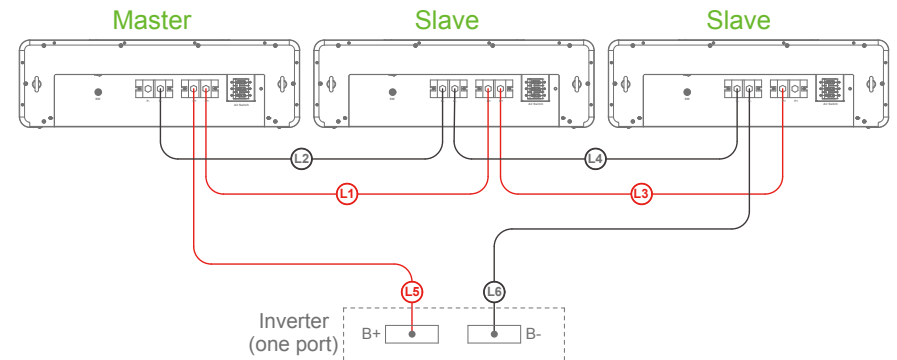


Parallel cables: L1=L2=L3=L4≥1200mm:70mm² EV cable
Power cables: L5=L6=L7=L8≥1700mm:35mm² EV cable

Scheme Two



Battery

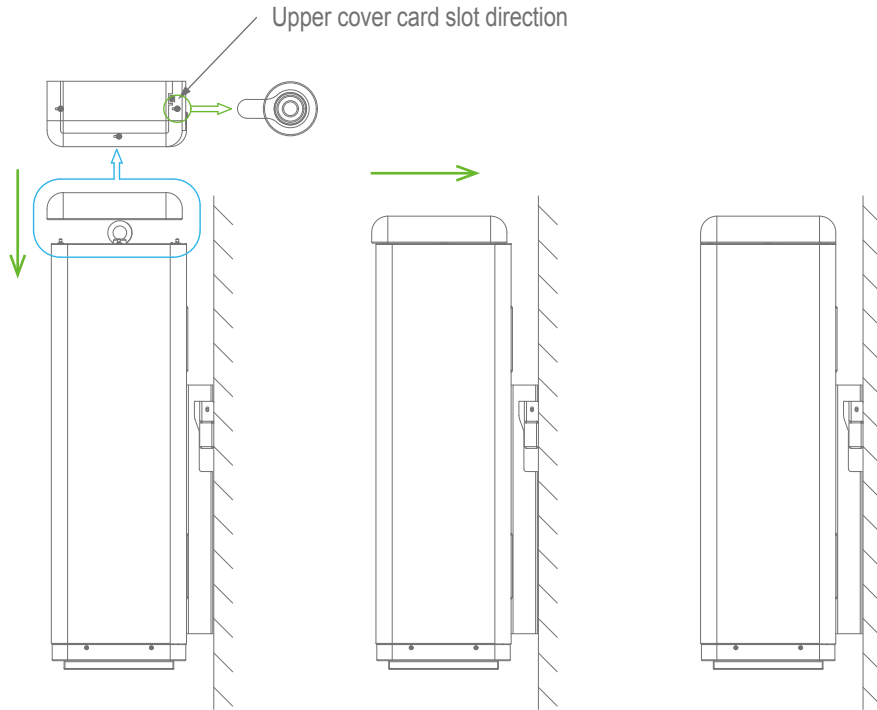


Parallel cables: L1=L2=L3=L4≥1200mm:70mm² EV cable
Power cables: L5=L6≥1700mm:70mm² EV cable

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STEP 7

Install the upper cover.



1. Align the mounting holes of the upper cover with the positioning pins of the box and lower it.

2. Push the upper cover in the direction of the arrow until it is flush with the box body and make the upper cover stuck.

3. This is the installed state.

MAINTENANCE

4.1 Recharge Requirements During Normal Storage

Battery should be stored in an environment with temperature range between $-10^{\circ}\text{C} \sim +45^{\circ}\text{C}$, and maintained regularly according to the following table with 0.5C (140 A) current till 40%SOC after a long storage time.

Recharge Conditions When in Storage

| Storage Environment Temperature | Relative Humidity of Storage Environment | Storage Time | SOC |
|---------------------------------|--|------------------|----------------------------------|
| Below -10°C | / | prohibit | / |
| $-10 \sim 25^{\circ}\text{C}$ | 5%~70% | ≤ 12 months | $30\% \leq \text{SOC} \leq 60\%$ |
| $25 \sim 35^{\circ}\text{C}$ | 5%~70% | ≤ 6 months | $30\% \leq \text{SOC} \leq 60\%$ |
| $35 \sim 45^{\circ}\text{C}$ | 5%~70% | ≤ 3 months | $30\% \leq \text{SOC} \leq 60\%$ |
| Above 45°C | / | prohibit | / |

4.2 Recharge Requirements When Over Discharged

The over-discharged (90% DoD) battery should be recharged according to the following table, otherwise the over-discharged battery will be damaged.

Recharge Conditions When Battery is Over Discharged

| Storage Environment Temperature | Storage Time | Note |
|---------------------------------|----------------|------------------------------------|
| $-10 \sim 25^{\circ}\text{C}$ | ≤ 15 days | Battery Pack disconnected from PCS |
| $25 \sim 35^{\circ}\text{C}$ | ≤ 7 days | |
| $-10 \sim 45^{\circ}\text{C}$ | <12 hours | Battery Pack connected to PCS |